



**PLBT (FACE CONTACT)**



**2023 Catalog**



# PLBT (FACE CONTACT)

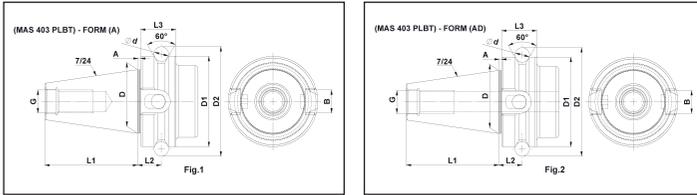
## Table of contents

Description	Page	Description	Page
<b>SHK DETAIL - Shank Detail</b>		<b>FMH - Flange Face Mill Arbor (DIN 6357)</b>	
<i>Machine Design</i> .....	4	<b>PLBT- Form A</b> .....	18
		PLBT40 – Standard GPL .....	18
		PLBT50 – Standard GPL .....	18
		<b>Accessories</b> .....	18
<b>ERS - ER COLLET CHUCK (DIN6499 Form C)</b>		<b>SFC - SHRINK FIT HOLDER (DIN 69882-8)</b>	
<b>PLBT- Form AD</b> .....	6	<b>PLBT- Form AD</b> .....	19
PLBT30 – Standard GPL .....	6	PLBT40 – Standard GPL .....	19
PLBT30 – GPL = 100 mm .....	6	PLBT50 – Standard GPL .....	19
PLBT40 – Standard GPL .....	6	<b>Spares</b> .....	20
PLBT40 – GPL = 100 mm .....	7	<b>Accessories</b> .....	20
PLBT40 – GPL = 160 mm .....	7		
PLBT50 – Standard GPL .....	7		
PLBT50 – GPL = 100 mm .....	8		
PLBT50 – GPL = 160 mm .....	8		
<b>Spares</b> .....	8		
Stopper Screw .....	8	<b>MTA - MORSE TAPER ADAPTOR (DIN228-2 Form D)</b>	
<b>Accessories</b> .....	8	<b>PLBT- Form AD</b> .....	21
		PLBT30 – Standard GPL .....	21
		PLBT40 – Standard GPL .....	21
		PLBT50 – Standard GPL .....	21
		<b>PLBT- Form A</b> .....	22
		PLBT40 – Extended Length .....	22
		PLBT50 – Extended Length .....	22
		<b>Accessories</b> .....	22
<b>EMH - END MILL HOLDER - WELDON DIN 6359</b>		<b>DCH - DRILL CHUCK ADAPTOR (DIN 238)</b>	
<b>PLBT- Form AD</b> .....	9	<b>PLBT- Form A</b> .....	23
PLBT30 – Standard GPL .....	9	PLBT30 – Standard GPL .....	23
PLBT40 – Standard GPL .....	9	PLBT40 – Standard GPL .....	23
PLBT40 – GPL = 100 mm .....	9	PLBT50 – Standard GPL .....	23
PLBT40 – GPL = 160 mm .....	10	<b>Accessories</b> .....	23
PLBT50 – Standard GPL .....	10		
PLBT50 – GPL = 160 mm .....	10		
<b>Spares</b> .....	11		
Grub Screw .....	11		
<b>Accessories</b> .....	11		
<b>SLA - SIDE LOCK HOLDER (ISO 9766)</b>		<b>BLA - BORING BLANK ADAPTOR</b>	
<b>PLBT- Form AD</b> .....	12	<b>PLBT- Form A</b> .....	24
PLBT40 – Standard GPL .....	12	PLBT40 – Standard GPL .....	24
PLBT50 – Standard GPL .....	12	PLBT50 – Standard GPL .....	24
<b>Spares</b> .....	12	<b>Accessories</b> .....	24
Grub Screw .....	12		
<b>SMS - FACE MILL ARBOR</b>		<b>MOD - Master Holders For Boring Bars</b>	
<b>PLBT- Form AD</b> .....	13	<b>PLBT- Form A</b> .....	25
PLBT30 – Standard GPL .....	13	PLBT40 – Standard GPL .....	25
PLBT40 – Standard GPL .....	13	PLBT50 – Standard GPL .....	25
PLBT40 – GPL = 100 mm .....	13	<b>Spares</b> .....	25
PLBT40 – GPL = 160 mm .....	14	Vari lock screw .....	25
PLBT50 – Standard GPL .....	14	Retaining nut .....	26
PLBT50 – GPL = 100 mm .....	14	<b>Accessories</b> .....	26
PLBT50 – GPL = 160 mm .....	14		
<b>Spares</b> .....	15		
Cutter Clamping Screw (DIN 6367) .....	15		
<b>Accessories</b> .....	15		
<b>CMH - COMBI SHELL MILL HOLDER (DIN 6358)</b>			
<b>PLBT- Form AD</b> .....	16		
PLBT40 – Standard GPL .....	16		
PLBT50 – Standard GPL .....	16		
<b>Spares</b> .....	16		
Drive Ring (DIN 6366) .....	16		
Parallel Key (DIN 6885) .....	17		
Cutter Clamping Screw (DIN 6367) .....	17		
<b>Accessories</b> .....	17		

# PLBT (FACE CONTACT)

SHK DETAIL Shank Detail

## Machine Design

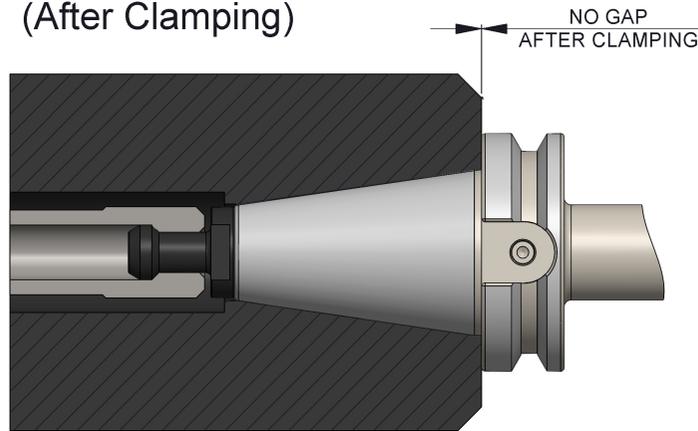


Machine Design	TAPER ISO	D	D1	D2	L1	L2	L3	d.	B	G
PLBT30	30	31.75	46 h8	56.03	48.4	13.6	21	8	16.1	M12
PLBT40	40	44.45	63 h8	75.68	65.4	16.6	26	10	16.1	M16
PLBT50	50	69.85	100 h8	118.89	101.8	23.2	36.5	15	25.7	M24

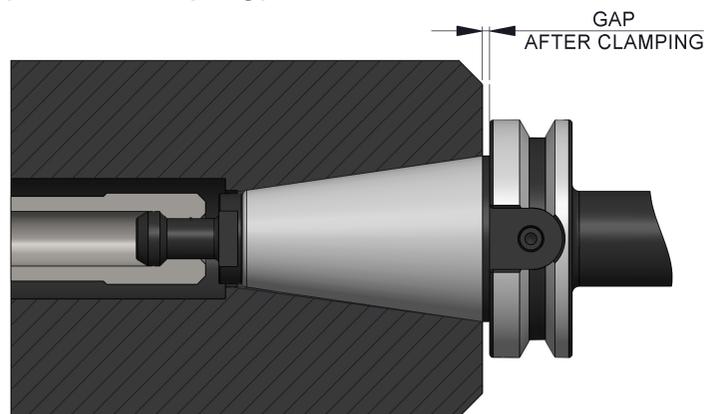
Balancing G2.5 @ 25000 RPM

# PLBT & BT Difference

PLBT (MAS403)  
TAPER AND FACE CONTACT HOLDER  
(After Clamping)



BT DIN ISO7388-2 (MAS403)  
STANDARD HOLDER (ONLY TAPER CONTACT)  
(After Clamping)



PLBT Tool holders are used to have Taper and Flange Face contact with Spindle. Here the taper of the tool holder contacts the machine spindle taper and then because of the pull force, spindle gets expands until the flange face of the tool holder touches the spindle face. Taper and face contact ensures higher rigidity resulting in improved cutting Performance.

These PLBT holders should be used in the PLBT spindle machines only

# PLBT (FACE CONTACT)

ERS ER COLLET CHUCK  
(DIN6499 Form C)

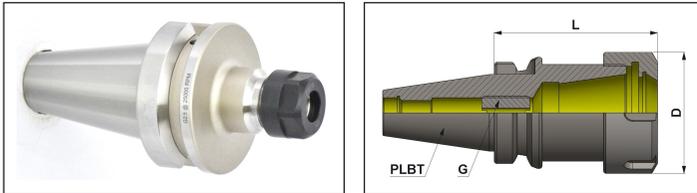
## PLBT– Form AD

### PLBT30 – Standard GPL



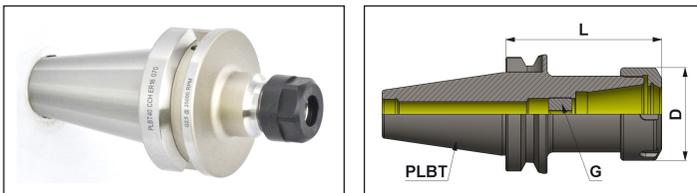
Part No.	Product name	Taper	Form	Size	L	Clamping range	G	D	Nut	Kgs	Group
F1B321H-ERS16060	PLBT30 AD ER16 060	30	AD	ER16	60	1-10	SCW7/16	28	F15500-16ERH	0.7	B1000
F1B321H-ERS20060	PLBT30 AD ER20 060	30	AD	ER20	60	1-13	M14X1.5	35	F15500-20ERS	0.7	B1000
F1B321H-ERS25060	PL BT30 AD ER25 060	30	AD	ER25	60	1-16	M14X1.5	42	F15500-25ERS	0.8	B1000
F1B321H-ERS32060	PLBT30 AD ER32 060	30	AD	ER32	60	2-20	M14X1.5	50	F15500-32ERS	0.8	B1000
F1B321H-ERS40080	PLBT30 AD ER40 080	30	AD	ER40	80	3-26	M22X1.5	63	F15500-40ERS	0.9	B1000

### PLBT30 – GPL = 100 mm



Part No.	Product name	Taper	Form	Size	L	Clamping range	G	D	Nut	Kgs	Group
F1B321H-ERS16100	PLBT30 AD ER16 100	30	AD	ER16	100	1-10	SCW7/16	28	F15500-16ERH	0.6	B1000
F1B321H-ERS20100	PLBT30 AD ER20 100	30	AD	ER20	100	1-13	M14X1.5	35	F15500-20ERS	0.55	B1000
F1B321H-ERS25100	PLBT30 AD ER25 100	30	AD	ER25	100	1-16	M14X1.5	42	F15500-25ERS	0.9	B1000
F1B321H-ERS32100	PLBT30 AD ER32 100	30	AD	ER32	100	2-20	M14X1.5	50	F15500-32ERS	1	B1000

### PLBT40 – Standard GPL

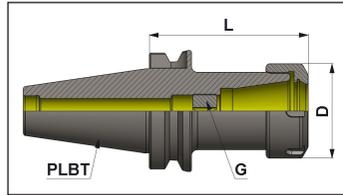


Part No.	Product name	Taper	Form	Size	L	Clamping range	G	D	Nut	Kgs	Group
F1B421H-ERS16070	PLBT40 AD ER16 070	40	AD	ER16	70	1-10	SCW7/16	28	F15500-16ERH	1.2	B1000
F1B421H-ERS20070	PLBT40 AD ER20 070	40	AD	ER20	70	1-13	M14X1.5	35	F15500-20ERS	1.2	B1000
F1B421H-ERS25070	PLBT40 AD ER25 070	40	AD	ER25	70	1-16	M18X1.5	42	F15500-25ERS	1.3	B1000
F1B421H-ERS32070	PLBT40 AD ER32 070	40	AD	ER32	70	2-20	M22X1.5	50	F15500-32ERS	1.3	B1000
F1B421H-ERS40070	PLBT40 AD ER40 070	40	AD	ER40	70	3-26	M28X1.5	63	F15500-40ERS	1.4	B1000

Balancing G2.5 @ 25000 RPM

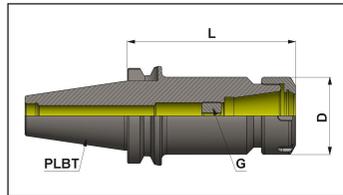
# PLBT (FACE CONTACT)

## PLBT40 – GPL = 100 mm



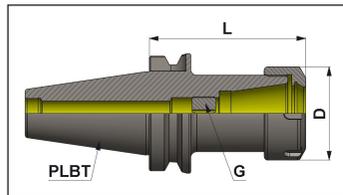
Part No.	Product name	Taper	Form	Size	L	Clamping range	G	D	Nut	Kgs	Group
F1B421H-ERS16100	PLBT40 AD ER16 100	40	AD	ER16	100	1-10	SCW7/16	28	F15500-16ERH	1.4	B1000
F1B421H-ERS20100	PLBT40 AD ER20 100	40	AD	ER20	100	1-13	M14X1.5	35	F15500-20ERS	1.4	B1000
F1B421H-ERS25100	PLBT40 AD ER25 100	40	AD	ER25	100	1-16	M18X1.5	42	F15500-25ERS	1.4	B1000
F1B421H-ERS32100	PLBT40 AD ER32 100	40	AD	ER32	100	2-20	M22X1.5	50	F15500-32ERS	1.6	B1000
F1B421H-ERS40100	PLBT40 AD ER40 100	40	AD	ER40	100	3-26	M28X1.5	63	F15500-40ERS	1.9	B1000

## PLBT40 – GPL = 160 mm



Part No.	Product name	Taper	Form	Size	L	Clamping range	G	D	Nut	Kgs	Group
F1B421H-ERS16160	PLBT40 AD ER16 160	40	AD	ER16	160	1-10	SCW7/16	28	F15500-16ERH	1.5	B1000
F1B421H-ERS20160	PLBT40 AD ER20 160	40	AD	ER20	160	1-13	M14X1.5	35	F15500-20ERS	1.7	B1000
F1B421H-ERS25160	PLBT40 AD ER25 160	40	AD	ER25	160	1-16	M18X1.5	42	F15500-25ERS	1.9	B1000
F1B421H-ERS32160	PLBT40 AD ER32 160	40	AD	ER32	160	2-20	M22X1.5	50	F15500-32ERS	2.4	B1000
F1B421H-ERS40160	PLBT40 AD ER40 160	40	AD	ER40	160	3-26	M28X1.5	63	F15500-40ERS	2.2	B1000

## PLBT50 – Standard GPL

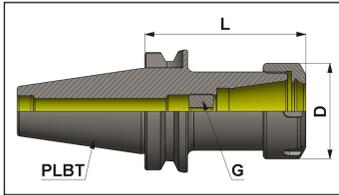


Part No.	Product name	Taper	Form	Size	L	Clamping range	G	D	Nut	Kgs	Group
F1B521H-ERS16080	PLBT50 AD ER16 080	50	AD	ER16	80	1-10	SCW7/16	28	F15500-16ERH	3.8	B1000
F1B521H-ERS20080	PLBT50 AD ER20 080	50	AD	ER20	80	1-13	M14X1.5	35	F15500-20ERS	3.8	B1000
F1B521H-ERS25080	PLBT50 AD ER25 080	50	AD	ER25	80	1-16	M18X1.5	42	F15500-25ERS	3.8	B1000
F1B521H-ERS32080	PLBT50 AD ER32 080	50	AD	ER32	80	2-20	M22X1.5	50	F15500-32ERS	3.9	B1000
F1B521H-ERS40080	PLBT50 AD ER40 080	50	AD	ER40	80	3-26	M28X1.5	63	F15500-40ERS	4	B1000

# PLBT (FACE CONTACT)

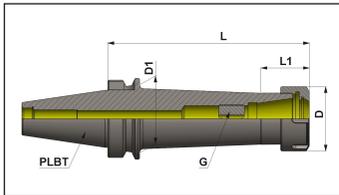
ERS ER COLLET CHUCK  
(DIN6499 Form C)

## PLBT50 – GPL = 100 mm



Part No.	Product name	Taper	Form	Size	L	Clamping range	G	D	Nut	Kgs	Group
F1B521H-ERS16100	PLBT50 AD ER16 100	50	AD	ER16	100	1-10	SCW7/16	28	F15500-16ERH	4	B1000
F1B521H-ERS25100	PLBT50 AD ER25 100	50	AD	ER25	100	1-16	M18X1.5	42	F15500-25ERS	4.1	B1000
F1B521H-ERS32100	PLBT50 AD ER32 100	50	AD	ER32	100	2-20	M22X1.5	50	F15500-32ERS	4.3	B1000
F1B521H-ERS40100	PLBT50 AD ER40 100	50	AD	ER40	100	3-26	M28X1.5	63	F15500-40ERS	4.5	B1000

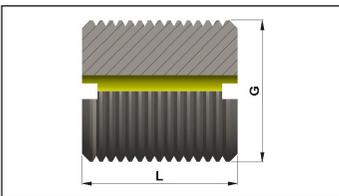
## PLBT50 – GPL = 160 mm



Part No.	Product name	Taper	Form	Size	L	Clamping range	G	D	D1	Nut	Kgs	Group
F1B521H-ERS16160	PLBT50 AD ER16 160	50	AD	ER16	160	1-10	SCW7/16	28	28	F15500-16ERH	4	B1000
F1B521H-ERS25160	PLBT50 AD ER25 160	50	AD	ER25	160	1-16	M18X1.5	42	-	F15500-25ERS	4.5	B1000
F1B521H-ERS32160	PLBT50 AD ER32 160	50	AD	ER32	160	2-20	M22X1.5	50	-	F15500-32ERS	4.6	B1000
F1B521H-ERS40160	PLBT50 AD ER40 160	50	AD	ER40	160	3-26	M28X1.5	63	63	F15500-40ERS	5.2	B1000

## Spares

### Stopper Screw



Part No.	G	L	Group
F1SCWA-20U11	7/16	20	D4400
F1SCWM-20M06	M6	20	D4400
F1SCWM-20M14	M14	20	D4400
F1SCWM-20M18	M18	20	D4400
F1SCWM-20M22	M22	20	D4400
F1SCWM-20M28	M28	20	D4400

## Accessories



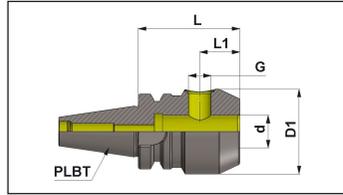
For Further Details Please Refer Accessories Catalog.

Balancing G2.5 @ 25000 RPM

# PLBT (FACE CONTACT)

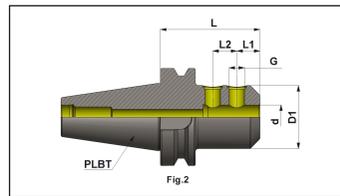
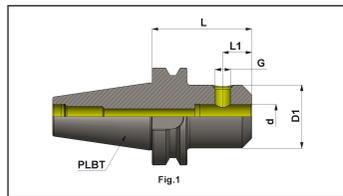
## PLBT– Form AD

### PLBT30 – Standard GPL



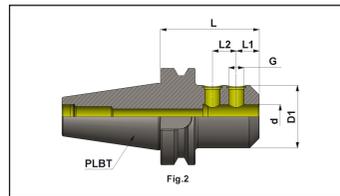
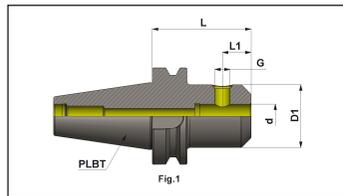
Part No.	Product name	Taper	Form	d.	L	D1	G	L1	Kgs	Group
F1B321H-EMH06050	PL BT30 AD ENDMILL HOLDER 06 050	30	AD	6	50	25	M6	18	0.6	B2200
F1B321H-EMH08050	PL BT30 AD ENDMILL HOLDER 08 050	30	AD	8	50	28	M8	18	0.7	B2200
F1B321H-EMH10050	PL BT30 AD ENDMILL HOLDER 10 050	30	AD	10	50	35	M10	20	0.7	B2200
F1B321H-EMH12055	PL BT30 AD ENDMILL HOLDER 12 055	30	AD	12	55	42	M12	22.5	0.7	B2200
F1B321H-EMH16063	PL BT30 AD ENDMILL HOLDER 16 063	30	AD	16	63	48	M14	24	0.8	B2200
F1B321H-EMH20063	PL BT30 AD ENDMILL HOLDER 20 063	30	AD	20	63	52	M16	25	1.3	B2200

### PLBT40 – Standard GPL



Part No.	Product name	Taper	Form	d.	L	D1	G	L1	L2	FIG	Kgs	Group
F1B421H-EMH06050	PL BT40 AD ENDMILL HOLDER 06 050	40	AD	6	50	25	M6	18	-	1	1.2	B2200
F1B421H-EMH08050	PL BT40 AD ENDMILL HOLDER 08 050	40	AD	8	50	28	M8	18	-	1	1.2	B2200
F1B421H-EMH10063	PL BT40 AD ENDMILL HOLDER 10 063	40	AD	10	63	35	M10	20	-	1	1.2	B2200
F1B421H-EMH12063	PL BT40 AD ENDMILL HOLDER 12 063	40	AD	12	63	42	M12	22.5	-	1	1.3	B2200
F1B421H-EMH14063	PL BT40 AD ENDMILL HOLDER 14 063	40	AD	14	63	44	M12	22.5	-	1	1.3	B2200
F1B421H-EMH16063	PL BT40 AD ENDMILL HOLDER 16 063	40	AD	16	63	48	M14	24	-	1	1.3	B2200
F1B421H-EMH18063	PL BT40 AD ENDMILL HOLDER 18 063	40	AD	18	63	50	M14	24	-	1	1.4	B2200
F1B421H-EMH20063	PL BT40 AD ENDMILL HOLDER 20 063	40	AD	20	63	52	M16	25	-	1	2.2	B2200
F1B421H-EMH25090	PL BT40 AD ENDMILL HOLDER 25 090	40	AD	25	90	65	M18X2	24	25	2	2.3	B2200
F1B421H-EMH32100	PL BT40 AD ENDMILL HOLDER 32 100	40	AD	32	100	72	M20X2	24	28	2	2.5	B2200
F1B421H-EMH40105	PL BT40 AD ENDMILL HOLDER 40 105	40	AD	40	105	80	M20X2	30	32	2	4.5	B2200

### PLBT40 – GPL = 100 mm

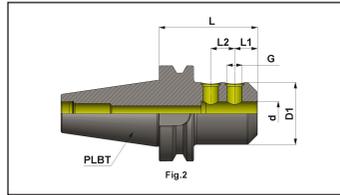
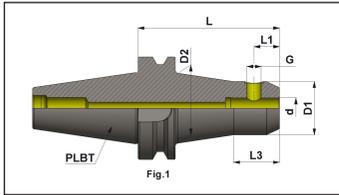


Part No.	Product name	Taper	Form	d.	L	D1	G	L1	L2	Kgs	Group
F1B421H-EMH06100	PL BT40 AD ENDMILL HOLDER 06 100	40	AD	6	100	25	M6	18	-	1.2	B2200
F1B421H-EMH08100	PL BT40 AD ENDMILL HOLDER 08 100	40	AD	8	100	28	M8	18	-	1.3	B2200
F1B421H-EMH10100	PL BT40 AD ENDMILL HOLDER 10 100	40	AD	10	100	35	M10	20.5	-	1.5	B2200
F1B421H-EMH12100	PL BT40 AD ENDMILL HOLDER 12 100	40	AD	12	100	42	M12	22.5	-	1.7	B2200
F1B421H-EMH14100	PL BT40 AD ENDMILL HOLDER 14 100	40	AD	14	100	44	M12	22.5	-	1.8	B2200
F1B421H-EMH16100	PL BT40 AD ENDMILL HOLDER 16 100	40	AD	16	100	48	M14	24	-	1.8	B2200
F1B421H-EMH18100	PL BT40 AD ENDMILL HOLDER 18 100	40	AD	18	100	50	M14	24	-	1.9	B2200
F1B421H-EMH20100	PL BT40 AD ENDMILL HOLDER 20 100	40	AD	20	100	52	M16	25	-	1.9	B2200

Balancing G2.5 @ 25000 RPM

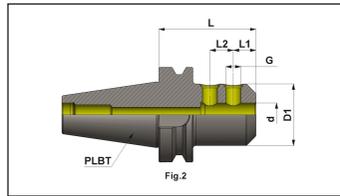
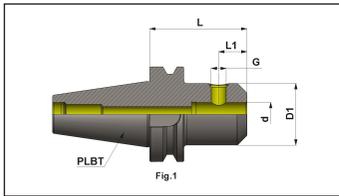
# PLBT (FACE CONTACT)

## PLBT40 – GPL = 160 mm



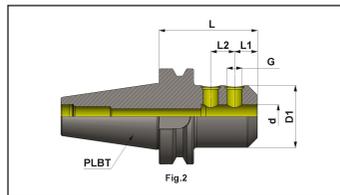
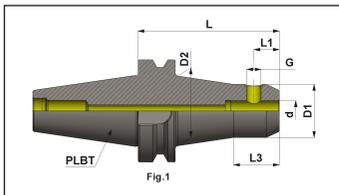
Part No.	Product name	Taper	Form	d.	L	D1	D2	G	L1	L2	L3	FIG	Kgs	Group
F1B421H-EMH06160	PL BT40 AD ENDMILL HOLDER 06 160	40	AD	6	160	25	35	M6	18	-	30	1	1.4	B2200
F1B421H-EMH08160	PL BT40 AD ENDMILL HOLDER 08 160	40	AD	8	160	28	38	M8	18	-	32	1	1.4	B2200
F1B421H-EMH10160	PL BT40 AD ENDMILL HOLDER 10 160	40	AD	10	160	35	40	M10	20.5	-	35	1	1.4	B2200
F1B421H-EMH12160	PL BT40 AD ENDMILL HOLDER 12 160	40	AD	12	160	42	-	M12	22.5	-	-	1	1.7	B2200
F1B421H-EMH14160	PL BT40 AD ENDMILL HOLDER 14 160	40	AD	14	160	44	-	M12	22.5	-	-	1	1.7	B2200
F1B421H-EMH16160	PL BT40 AD ENDMILL HOLDER 16 160	40	AD	16	160	48	-	M14	24	-	-	1	1.9	B2200
F1B421H-EMH18160	PL BT40 AD ENDMILL HOLDER 18 160	40	AD	18	160	50	-	M14	24	-	-	1	1.9	B2200
F1B421H-EMH20160	PL BT40 AD ENDMILL HOLDER 20 160	40	AD	20	160	52	-	M16	25	-	-	1	2.4	B2200
F1B421H-EMH25160	PL BT40 AD ENDMILL HOLDER 25 160	40	AD	25	160	65	-	M18X2	24	25	-	2	2.3	B2200

## PLBT50 – Standard GPL



Part No.	Product name	Taper	Form	d.	L	D1	G	L1	L2	FIG	Kgs	Group
F1B521H-EMH06065	PL BT50 AD ENDMILL HOLDER 06 065	50	AD	6	65	25	M6	18	-	1	3.7	B2200
F1B521H-EMH08065	PL BT50 AD ENDMILL HOLDER 08 065	50	AD	8	65	28	M8	18	-	1	3.7	B2200
F1B521H-EMH10065	PL BT50 AD ENDMILL HOLDER 10 065	50	AD	10	65	35	M10	20	-	1	3.7	B2200
F1B521H-EMH12080	PL BT50 AD ENDMILL HOLDER 12 080	50	AD	12	80	42	M12	22.5	-	1	4	B2200
F1B521H-EMH14080	PL BT50 AD ENDMILL HOLDER 14 080	50	AD	14	80	44	M12	22.5	-	1	4	B2200
F1B521H-EMH16080	PL BT50 AD ENDMILL HOLDER 16 080	50	AD	16	80	48	M14	24	-	1	4	B2200
F1B521H-EMH18080	PL BT50 AD ENDMILL HOLDER 18 080	50	AD	18	80	50	M14	24	-	1	4	B2200
F1B521H-EMH20080	PL BT50 AD ENDMILL HOLDER 20 080	50	AD	20	80	52	M16	25	-	1	4	B2200
F1B521H-EMH25100	PL BT50 AD ENDMILL HOLDER 25 100	50	AD	25	100	65	M18X2	24	25	2	4.3	B2200
F1B521H-EMH32105	PL BT50 AD ENDMILL HOLDER 32 105	50	AD	32	105	72	M20X2	24	28	2	4.5	B2200
F1B521H-EMH40115	PL BT50 AD ENDMILL HOLDER 40 115	50	AD	40	115	90	M20X2	30	32	2	5.8	B2200

## PLBT50 – GPL = 160 mm



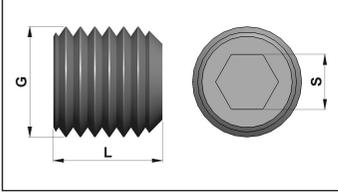
Part No.	Product name	Taper	Form	d.	L	D1	D2	G	L1	L2	FIG	Kgs	Group
F1B521H-EMH08160	PL BT50 AD ENDMILL HOLDER 08 160	50	AD	8	160	28	45	M8	18	-	1	4	B2200
F1B521H-EMH10160	PL BT50 AD ENDMILL HOLDER 10 160	50	AD	10	160	35	49	M10	20	-	1	4.1	B2200
F1B521H-EMH12160	PL BT50 AD ENDMILL HOLDER 12 160	50	AD	12	160	42	55	M12	22.5	-	1	4.6	B2200
F1B521H-EMH16160	PL BT50 AD ENDMILL HOLDER 16 160	50	AD	16	160	48	60	M14	24	-	1	4.6	B2200
F1B521H-EMH20160	PL BT50 AD ENDMILL HOLDER 20 160	50	AD	20	160	52	69	M16	25	-	1	5.3	B2200
F1B521H-EMH25160	PL BT50 AD ENDMILL HOLDER 25 160	50	AD	25	160	65	72	M18X2	24	25	2	5.2	B2200
F1B521H-EMH32160	PL BT50 AD ENDMILL HOLDER 32 160	50	AD	32	160	72	-	M20X2	24	28	2	5.9	B2200

Balancing G2.5 @ 25000 RPM

# PLBT (FACE CONTACT)

## Spares

### Grub Screw



Part No.	G	L	S	Group
F1GSWD-10M08	M8	10	4	D4400
F1GSWD-10M06	M6	10	3	D4400
F1GSWD-12M10	M10	12	5	D4400
F1GSWD-16M12	M12	16	6	D4400
F1GSWD-16M14	M14	16	6	D4400
F1GSWD-16M16	M16	16	8	D4400
F1GSWD-20M18	M18	20	10	D4400
F1GSWD-20M20	M20	20	10	D4400
F1GSWD-25M24	M24	25	12	D4400

## Accessories



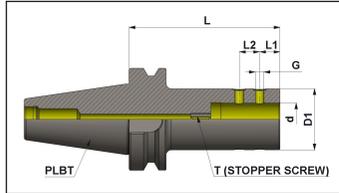
For Further Details Please Refer Accessories Catalog.

# PLBT (FACE CONTACT)

SLA SIDE LOCK HOLDER (ISO 9766)

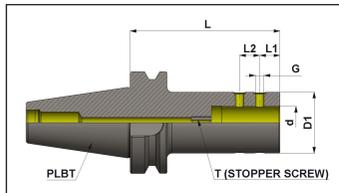
## PLBT– Form AD

### PLBT40 – Standard GPL



Part No.	Product name	Taper	Form	d.	L	L1	L2	D1	G	T	Kgs	Group
F1B421H-SLA20090	PL BT40 AD SIDE LOCK 20 090	40	AD	20	90	25	20	50	M10	M12	1.8	B2200
F1B421H-SLA25090	PL BT40 AD SIDE LOCK 25 090	40	AD	25	90	25	20	50	M10	M12	1.7	B2200
F1B421H-SLA32090	PL BT40 AD SIDE LOCK 32 090	40	AD	32	90	30	20	60	M10	M12	1.9	B2200
F1B421H-SLA40090	PL BT40 AD SIDE LOCK 40 090	40	AD	40	90	30	20	63	M12	M12	1.8	B2200

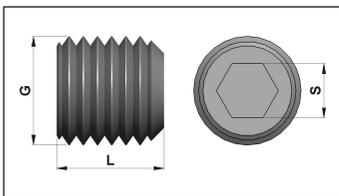
### PLBT50 – Standard GPL



Part No.	Product name	Taper	Form	d.	L	L1	L2	D1	G	T	Kgs	Group
F1B521H-SLA20100	PL BT50 AD SIDE LOCK 20 100	50	AD	20	100	25	20	50	M10	M12	3.9	B2200
F1B521H-SLA25100	PL BT50 AD SIDE LOCK 25 100	50	AD	25	100	25	20	50	M10	M12	4.3	B2200
F1B521H-SLA32100	PL BT50 AD SIDE LOCK 32 100	50	AD	32	100	30	20	60	M10	M12	4.5	B2200
F1B521H-SLA40100	PL BT50 AD SIDE LOCK 40 100	50	AD	40	100	30	20	70	M12	M12	5.9	B2200

## Spares

### Grub Screw

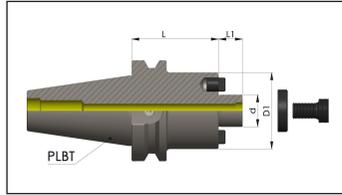


Part No.	G	L	S	Group
F1GSWD-10M08	M8	10	4	D4400
F1GSWD-10M06	M6	10	3	D4400
F1GSWD-12M10	M10	12	5	D4400
F1GSWD-16M12	M12	16	6	D4400
F1GSWD-16M14	M14	16	6	D4400
F1GSWD-16M16	M16	16	8	D4400
F1GSWD-20M18	M18	20	10	D4400
F1GSWD-20M20	M20	20	10	D4400
F1GSWD-25M24	M24	25	12	D4400

# PLBT (FACE CONTACT)

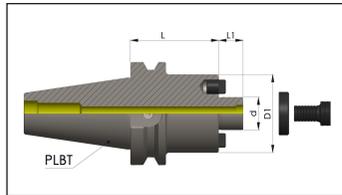
## PLBT– Form AD

### PLBT30 – Standard GPL



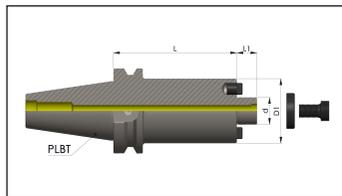
Part No.	Product name	Taper	Form	d.	L	L1	D1	Cutter Dia	Kgs	Group
F1B321H-SMS16035	PL BT30 AD FACE MILL 16 035	30	AD	16	35	17	34	40	0.5	B3000
F1B321H-SMS22035	PL BT30 AD FACE MILL 22 035	30	AD	22	35	19	48	50 & 63	0.7	B3000
F1B321H-SMS27040	PL BT30 AD FACE MILL 27 040	30	AD	27	40	21	60	80	0.9	B3000

### PLBT40 – Standard GPL



Part No.	Product name	Taper	Form	d.	L	L1	D1	Cutter Dia	Kgs	Group
F1B421H-SMS16045	PL BT40 AD FACE MILL 16 045	40	AD	16	45	17	34	40	1.1	B3000
F1B421H-SMS22045	PL BT40 AD FACE MILL 22 045	40	AD	22	45	19	48	50 & 63	1.4	B3000
F1B421H-SMS27045	PL BT40 AD FACE MILL 27 045	40	AD	27	45	21	60	80	1.3	B3000
F1B421H-SMS32050	PL BT40 AD FACE MILL 32 050	40	AD	32	50	24	70	100	1.9	B3000
F1B421H-SMS40060	PL BT40 AD FACE MILL 40 060	40	AD	40	60	27	80	125	2.5	B3000

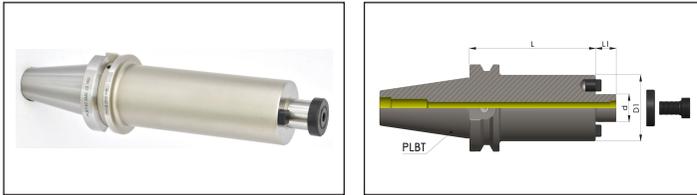
### PLBT40 – GPL = 100 mm



Part No.	Product name	Taper	Form	d.	L	L1	D1	Cutter Dia	Kgs	Group
F1B421H-SMS16100	PL BT40 AD FACE MILL 16 100	40	AD	16	100	17	34	40	1.4	B3000
F1B421H-SMS22100	PL BT40 AD FACE MILL 22 100	40	AD	22	100	19	48	50 & 63	1.9	B3000
F1B421H-SMS27100	PL BT40 AD FACE MILL 27 100	40	AD	27	100	21	60	80	2.7	B3000
F1B421H-SMS32100	PL BT40 AD FACE MILL 32 100	40	AD	32	100	24	70	100	3.1	B3000
F1B421H-SMS40100	PL BT40 AD FACE MILL 40 100	40	AD	40	100	27	80	125	3.2	B3000

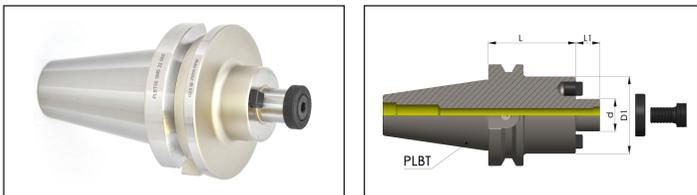
# PLBT (FACE CONTACT)

## PLBT40 – GPL = 160 mm



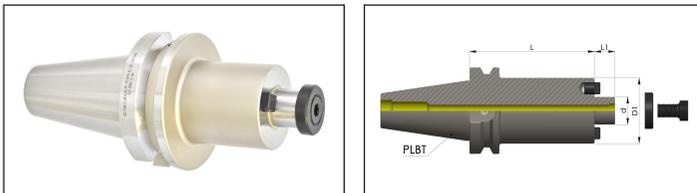
Part No.	Product name	Taper	Form	d.	L	L1	D1	Cutter Dia	Kgs	Group
F1B421H-SMS16160	PL BT40 AD FACE MILL 16 160	40	AD	16	160	17	34	40	2	B3000
F1B421H-SMS22160	PL BT40 AD FACE MILL 22 160	40	AD	22	160	19	48	50 & 63	2.9	B3000
F1B421H-SMS32160	PL BT40 AD FACE MILL 32 160	40	AD	32	160	24	70	100	4.2	B3000
F1B421H-SMS40160	PL BT40 AD FACE MILL 40 160	40	AD	40	160	27	80	125	4.5	B3000

## PLBT50 – Standard GPL



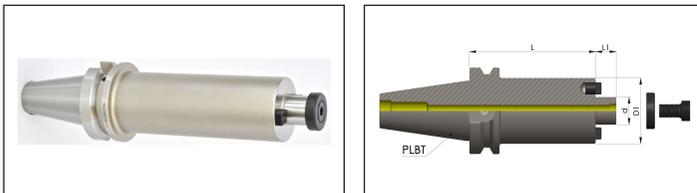
Part No.	Product name	Taper	Form	d.	L	L1	D1	Cutter Dia	Kgs	Group
F1B521H-SMS22060	PL BT50 AD FACE MILL 22 060	50	AD	22	60	19	48	50 & 63	4.2	B3000
F1B521H-SMS27060	PL BT50 AD FACE MILL 27 060	50	AD	27	60	21	60	80	4.2	B3000
F1B521H-SMS32060	PL BT50 AD FACE MILL 32 060	50	AD	32	60	24	70	100	4.4	B3000
F1B521H-SMS40060	PL BT50 AD FACE MILL 40 060	50	AD	40	60	27	80	125	4.8	B3000

## PLBT50 – GPL = 100 mm



Part No.	Product name	Taper	Form	d.	L	L1	D1	Cutter Dia	Kgs	Group
F1B521H-SMS22100	PL BT50 AD FACE MILL 22 100	50	AD	22	100	19	48	50 & 63	4.6	B3000
F1B521H-SMS27100	PL BT50 AD FACE MILL 27 100	50	AD	27	100	21	60	80	5.2	B3000
F1B521H-SMS32100	PL BT50 AD FACE MILL 32 100	50	AD	32	100	24	70	100	5.8	B3000
F1B521H-SMS40100	PL BT50 AD FACE MILL 40 100	50	AD	40	100	27	80	125	6.6	B3000

## PLBT50 – GPL = 160 mm



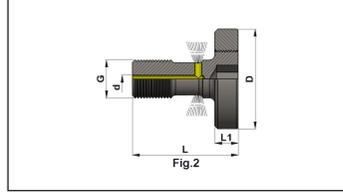
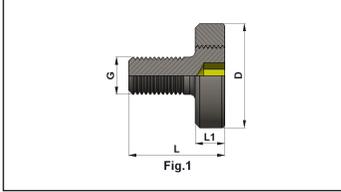
Part No.	Product name	Taper	Form	d.	L	L1	D1	Cutter Dia	Kgs	Group
F1B521H-SMS22160	PL BT50 AD FACE MILL 22 160	50	AD	22	160	19	48	50 & 63	5.4	B3000
F1B521H-SMS27160	PL BT50 AD FACE MILL 27 160	50	AD	27	160	21	60	80	6.4	B3000
F1B521H-SMS32160	PL BT50 AD FACE MILL 32 160	50	AD	32	160	24	70	100	7.4	B3000
F1B521H-SMS40160	PL BT50 AD FACE MILL 40 160	50	AD	40	160	27	80	125	8.3	B3000

Balancing G2.5 @ 25000 RPM

# PLBT (FACE CONTACT)

## Spares

### Cutter Clamping Screw (DIN 6367)



Part No.	D	L	L1	G	d.	Allen Key	FIG	Remarks	Group
F1CCSN-22M10	28	26	8	M10	-	6mm	1	NORMAL	D4400
F1CCSN-16M08	20	23	7	M8	-	5mm	1	NORMAL	D4400
F1CCSN-27M12	35	31	9	M12	-	8mm	1	NORMAL	D4400
F1CCSN-32M16	42	36	10	M16	-	10mm	1	NORMAL	D4400
F1CCSN-40M20	52	41	11	M20	-	12mm	1	NORMAL	D4400
F1CCSN-60M30	75	60	15	M30	-	17mm	1	NORMAL	D4400
F1CCSN-50M24	75	49	13	M24	-	14mm	1	NORMAL	D4400
F1CCST-22M10	28	33	8	M10	3.2	6mm	2	THRU COOLANT	D4400
F1CCST-16M08	20	32	7	M8	2.5	5mm	2	THRU COOLANT	D4400
F1CCST-27M12	35	44	9	M12	3.2	8mm	2	THRU COOLANT	D4400
F1CCST-32M16	42	45	10	M16	3.2	10mm	2	THRU COOLANT	D4400
F1CCST-40M20	52	51	11	M20	3.2	12mm	2	THRU COOLANT	D4400

## Accessories



For Further Details Please Refer Accessories Catalog.

# PLBT (FACE CONTACT)

CMH COMBI SHELL MILL HOLDER (DIN 6358)

## PLBT– Form AD

### PLBT40 – Standard GPL



Part No.	Product name	Taper	Form	d.	L	L1	D1	Kgs	Group
F1B421H-CMH16055	PLBT40 AD CMH 16 055	40	AD	16	55	17	32	1.1	B3000
F1B421H-CMH22055	PLBT40 AD CMH 22 055	40	AD	22	55	19	40	1.4	B3000
F1B421H-CMH27055	PLBT40 AD CMH 27 055	40	AD	27	55	21	48	1.6	B3000
F1B421H-CMH32060	PLBT40 AD CMH 32 060	40	AD	32	60	24	58	2.2	B3000
F1B421H-CMH40060	PLBT40 AD CMH 40 060	40	AD	40	60	27	70	2.7	B3000

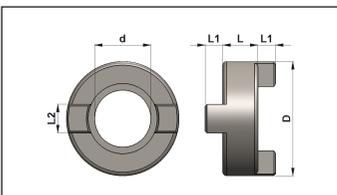
### PLBT50 – Standard GPL



Part No.	Product name	Taper	Form	d.	L	L1	D1	Kgs	Group
F1B521H-CMH22070	PLBT50 AD CMH 22 070	50	AD	22	70	19	40	3.4	B3000
F1B521H-CMH27070	PLBT50 AD CMH 27 070	50	AD	27	70	21	48	3.6	B3000
F1B521H-CMH32070	PLBT50 AD CMH 32 070	50	AD	32	70	24	58	4	B3000
F1B521H-CMH40070	PLBT50 AD CMH 40 070	50	AD	40	70	27	70	5	B3000

## Spares

### Drive Ring (DIN 6366)

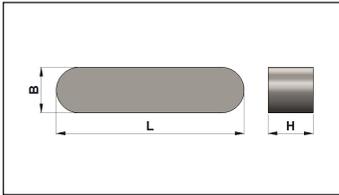


Part No.	d.	D	L	L1	L2	Group
F1DRRG-CMH16	16	32	10	5	8	D4400
F1DRRG-CMH22	22	40	12	5.6	10	D4400
F1DRRG-CMH27	27	48	12	6.3	12	D4400
F1DRRG-CMH32	32	58	14	7	14	D4400
F1DRRG-CMH40	40	70	14	8	16	D4400

Balancing G2.5 @ 25000 RPM

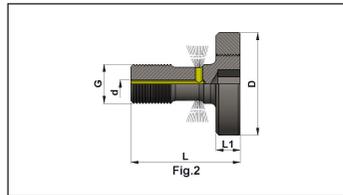
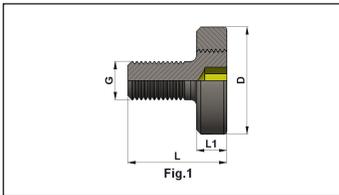
# PLBT (FACE CONTACT)

## Parallel Key (DIN 6885)



Part No.	Product name	d.	B	H	L	Group
F1PLKY-04020	PARALLEL KEY 4x20	16	4	4	20	D4400
F1PLKY-06025	PARALLEL KEY 6x25	22	6	6	25	D4400
F1PLKY-07025	PARALLEL KEY 7x25	27	7	7	25	D4400
F1PLKY-08028	PARALLEL KEY 8x28	32	8	7	28	D4400
F1PLKY-10032	PARALLEL KEY 10x32	40	10	8	32	D4400

## Cutter Clamping Screw (DIN 6367)



Part No.	D	L	L1	G	d.	Allen Key	FIG	Remarks	Group
F1CCSN-22M10	28	26	8	M10	-	6mm	1	NORMAL	D4400
F1CCSN-16M08	20	23	7	M8	-	5mm	1	NORMAL	D4400
F1CCSN-27M12	35	31	9	M12	-	8mm	1	NORMAL	D4400
F1CCSN-32M16	42	36	10	M16	-	10mm	1	NORMAL	D4400
F1CCSN-40M20	52	41	11	M20	-	12mm	1	NORMAL	D4400
F1CCSN-60M30	75	60	15	M30	-	17mm	1	NORMAL	D4400
F1CCSN-50M24	75	49	13	M24	-	14mm	1	NORMAL	D4400
F1CCST-22M10	28	33	8	M10	3.2	6mm	2	THRU COOLANT	D4400
F1CCST-16M08	20	32	7	M8	2.5	5mm	2	THRU COOLANT	D4400
F1CCST-27M12	35	44	9	M12	3.2	8mm	2	THRU COOLANT	D4400
F1CCST-32M16	42	45	10	M16	3.2	10mm	2	THRU COOLANT	D4400
F1CCST-40M20	52	51	11	M20	3.2	12mm	2	THRU COOLANT	D4400

## Accessories



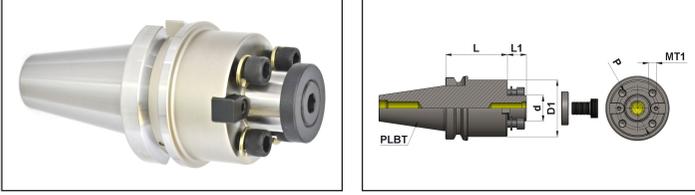
For Further Details Please Refer Accessories Catalog.

# PLBT (FACE CONTACT)

FMH Flange Face Mill Arbor (DIN 6357)

## PLBT– Form A

### PLBT40 – Standard GPL



Part No.	Product name	Taper	Form	d.	L	L1	D1	P	T1	Kgs	Group
F1B421H-FMH40060	PLBT40 A FMH 40 060	40	A	40	60	30	88	66.7	M12	2.6	B3000

### PLBT50 – Standard GPL



Part No.	Product name	Taper	Form	d.	L	L1	D1	P	T1	Kgs	Group
F1B521H-FMH40075	PLBT50 A FMH 40 075	50	A	40	75	30	88	66.7	M12	5.7	B3000
F1B521H-FMH60075	PLBT50 A FMH 60 075	50	A	60	75	40	128	101.6	M16	7.6	B3000

## Accessories

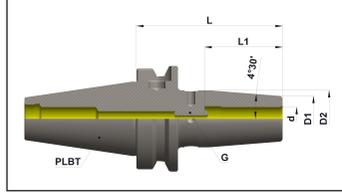


For Further Details Please Refer Accessories Catalog.

# PLBT (FACE CONTACT)

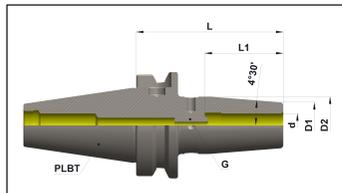
## PLBT– Form AD

### PLBT40 – Standard GPL



Part No.	Product name	Taper	Form	d.	L	D1	D2	L1	G	Kgs	Group
F1B421H-SFC06090	PLBT40 AD SHRINK FIT 06 090	40	AD	6	90	21	27	36	M5	1.2	B5000
F1B421H-SFC08090	PLBT40 AD SHRINK FIT 08 090	40	AD	8	90	21	27	36	M6	1.2	B5000
F1B421H-SFC10090	PLBT40 AD SHRINK FIT 10 090	40	AD	10	90	24	32	42	M8X1	1.25	B5000
F1B421H-SFC12090	PLBT40 AD SHRINK FIT 12 090	40	AD	12	90	24	32	47	M10X1	1.25	B5000
F1B421H-SFC14090	PLBT40 AD SHRINK FIT 14 090	40	AD	14	90	27	34	47	M10X1	1.26	B5000
F1B421H-SFC16090	PLBT40 AD SHRINK FIT 16 090	40	AD	16	90	27	34	50	M12X1	1.26	B5000
F1B421H-SFC18090	PLBT40 AD SHRINK FIT 18 090	40	AD	18	90	33	42	50	M12X1	1.32	B5000
F1B421H-SFC20090	PLBT40 AD SHRINK FIT 20 090	40	AD	20	90	33	42	52	M16X1	1.36	B5000
F1B421H-SFC25100	PLBT40 AD SHRINK FIT 25 100	40	AD	25	100	44	53	58	M16X1	1.77	B5000

### PLBT50 – Standard GPL

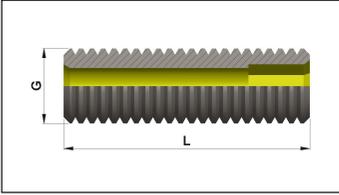


Part No.	Product name	Taper	Form	d.	L	D1	D2	L1	G	Kgs	Group
F1B521H-SFC06100	PLBT50 AD SHRINK FIT 06 100	50	AD	6	100	21	27	36	M5	3.8	B5000
F1B521H-SFC08100	PLBT50 AD SHRINK FIT 08 100	50	AD	8	100	21	27	36	M6	3.9	B5000
F1B521H-SFC10100	PLBT50 AD SHRINK FIT 10 100	50	AD	10	100	24	32	42	M8X1	3.9	B5000
F1B521H-SFC12100	PLBT50 AD SHRINK FIT 12 100	50	AD	12	100	24	32	47	M10X1	3.9	B5000
F1B521H-SFC14100	PLBT50 AD SHRINK FIT 14 100	50	AD	14	100	27	34	47	M10X1	4	B5000
F1B521H-SFC16100	PLBT50 AD SHRINK FIT 16 100	50	AD	16	100	27	34	50	M12X1	4	B5000
F1B521H-SFC18100	PLBT50 AD SHRINK FIT 18 100	50	AD	18	100	33	42	50	M12X1	4.1	B5000
F1B521H-SFC20100	PLBT50 AD SHRINK FIT 20 100	50	AD	20	100	33	42	52	M16X1	4.1	B5000
F1B521H-SFC25110	PLBT50 AD SHRINK FIT 25 110	50	AD	25	110	44	53	58	M16X1	4.3	B5000
F1B521H-SFC32110	PLBT50 AD SHRINK FIT 32 110	50	AD	32	110	44	53	58	M16X1	4.4	B5000

# PLBT (FACE CONTACT)

SFC SHRINK FIT HOLDER (DIN 69882-8)

## Spares



Part No.	G	L	Group
F1SCWM-20M06	M6	20	D4400
F1SCWM-20M08	M8	20	D4400
F1SCWM-20M10	M10	20	D4400
F1SCWM-20M12	M12	20	D4400
F1SCWM-20M16	M16	20	D4400

## Accessories

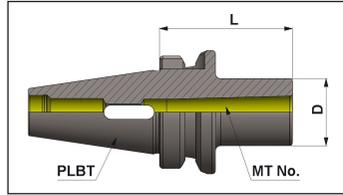


For Further Details Please Refer Accessories Catalog.

# PLBT (FACE CONTACT)

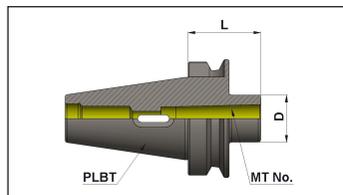
## PLBT– Form AD

### PLBT30 – Standard GPL



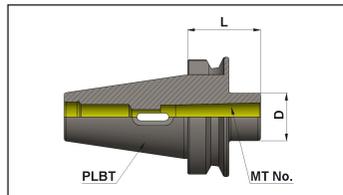
Part No.	Product name	Taper	Form	MT No.	L	D1	Kgs	Group
F1B321H-MTA01050	PLBT30 AD MORSE TAPER TANG 01 050	30	AD	1	50	25	0.4	B4000
F1B321H-MTA02060	PLBT30 AD MORSE TAPER TANG 02 060	30	AD	2	60	32	0.5	B4000
F1B321H-MTA03078	PLBT30 AD MORSE TAPER TANG 03 078	30	AD	3	78	40	0.7	B4000

### PLBT40 – Standard GPL



Part No.	Product name	Taper	Form	MT No.	L	D1	Kgs	Group
F1B421H-MTA01045	PLBT40 AD MORSE TAPER TANG 01 045	40	AD	1	45	25	1	B4000
F1B421H-MTA02060	PLBT40 AD MORSE TAPER TANG 02 060	40	AD	2	60	32	1	B4000
F1B421H-MTA03075	PLBT40 AD MORSE TAPER TANG 03 075	40	AD	3	75	40	1.1	B4000
F1B421H-MTA04095	PLBT40 AD MORSE TAPER TANG 04 095	40	AD	4	95	48	1.3	B4000

### PLBT50 – Standard GPL



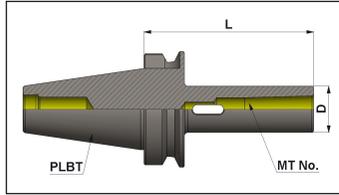
Part No.	Product name	Taper	Form	MT No.	L	D1	Kgs	Group
F1B521H-MTA01045	PLBT50 AD MORSE TAPER TANG 01 045	50	AD	1	45	25	3.5	B4000
F1B521H-MTA02045	PLBT50 AD MORSE TAPER TANG 02 045	50	AD	2	45	32	3.5	B4000
F1B521H-MTA03045	PLBT50 AD MORSE TAPER TANG 03 045	50	AD	3	45	40	3.5	B4000
F1B521H-MTA04095	PLBT50 AD MORSE TAPER TANG 04 095	50	AD	4	95	48	3.7	B4000
F1B521H-MTA05105	PLBT50 AD MORSE TAPER TANG 05 105	50	AD	5	105	70	4	B4000

# PLBT (FACE CONTACT)

MTA MORSE TAPER ADAPTOR (DIN228-2 Form D)

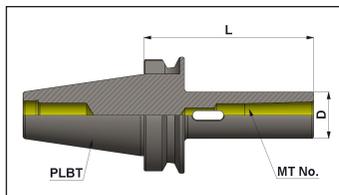
## PLBT– Form A

### PLBT40 – Extended Length



Part No.	Product name	Taper	Form	MT No.	L	D1	Kgs	Group
F1B425H-MTA01120	PLBT40 A MORSE TAPER TANG 01 120	40	A	1	120	25	1.3	B4000
F1B425H-MTA02120	PLBT40 A MORSE TAPER TANG 02 120	40	A	2	120	32	1.4	B4000
F1B425H-MTA03135	PLBT40 A MORSE TAPER TANG 03 135	40	A	3	135	40	1.7	B4000

### PLBT50 – Extended Length



Part No.	Product name	Taper	Form	MT No.	L	D1	Kgs	Group
F1B525H-MTA01120	PLBT50 A MORSE TAPER TANG 01 120	50	A	1	120	25	3.9	B4000
F1B525H-MTA02135	PLBT50 A MORSE TAPER TANG 02 135	50	A	2	135	32	4	B4000
F1B525H-MTA03150	PLBT50 A MORSE TAPER TANG 03 150	50	A	3	150	40	4.3	B4000

## Accessories

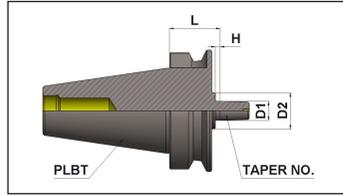


For Further Details Please Refer Accessories Catalog.

# PLBT (FACE CONTACT)

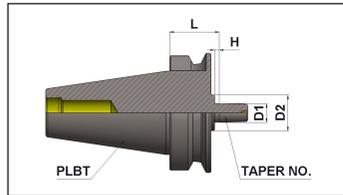
## PLBT– Form A

### PLBT30 – Standard GPL



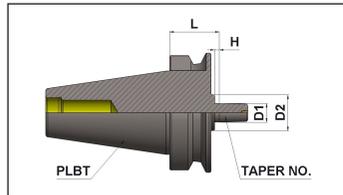
Part No.	Product name	Taper	Form	Taper No.	L	Clamping range	D1	D2	H	Kgs	Group
F1B325X-DCB16045	PLBT30 - Drill Chuck B 16 045	30	A	B16	45	0.8 – 1.3	15.73	30	4	0.5	B4000
F1B325X-JTA06045	PLBT30 - Drill Chuck JTA 06 045	30	A	JTA6	45	0.8 – 1.3	17.17	30	3.2	0.6	B4000

### PLBT40 – Standard GPL



Part No.	Product name	Taper	Form	Taper No.	L	Clamping range	D1	D2	H	Kgs	Group
F1B425X-DCB16045	PLBT40 - Drill Chuck B 16 045	40	A	B16	45	0.8 – 1.3	15.73	30	4	1.1	B4000
F1B425X-JTA06045	PLBT40 - Drill Chuck JTA 06 045	40	A	JTA6	45	0.8 – 1.3	17.17	30	3.2	1.1	B4000

### PLBT50 – Standard GPL



Part No.	Product name	Taper	Form	Taper No.	L	Clamping range	D1	D2	H	Kgs	Group
F1B525X-DCB16045	PLBT50 - Drill Chuck B 16 045	50	A	B16	45	0.8 – 1.3	15.73	30	4	3.7	B4000
F1B525X-JTA06045	PLBT50 - Drill Chuck JTA 06 045	50	A	JTA6	45	0.8 – 1.3	17.17	30	3.2	3.7	B4000

## Accessories

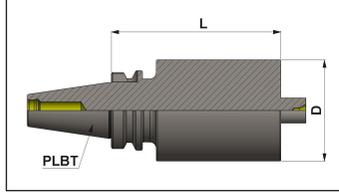


For Further Details Please Refer Accessories Catalog.

# PLBT (FACE CONTACT)

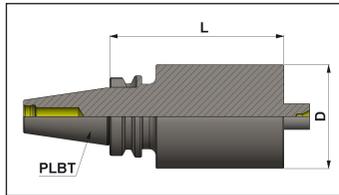
## PLBT– Form A

### PLBT40 – Standard GPL



Part No.	Product name	Taper	Form	D	L	Kgs	Group
F1B425X-BLA063250	PLBT40 A BLA 063 250	40	A	63	250	6.5	B6600
F1B425X-BLA080250	PLBT40 A BLA 080 250	40	A	80	250	9.6	B6600

### PLBT50 – Standard GPL



Part No.	Product name	Taper	Form	D	L	Kgs	Group
F1B525X-BLA080250	PLBT50 A BLA 080 250	50	A	80	250	12	B6600
F1B525X-BLA100300	PLBT50 A BLA 100 300	50	A	100	300	19.5	B6600

## Accessories

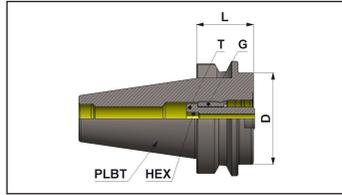


For Further Details Please Refer Accessories Catalog.

# PLBT (FACE CONTACT)

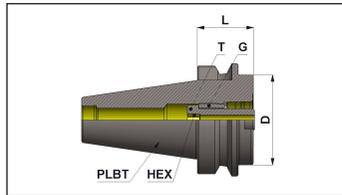
## PLBT– Form A

### PLBT40 – Standard GPL



Part No.	Product name	Taper	Form	G	T	Hex	Kgs	Group
F1B421X-MOD50040	PLBT40 AD MOD 50 040	40	AD	M25X1.5-LH	M16X1.5	10	1.1	B6000
F1B421X-MOD63050	PLBT40 AD MOD 63 050	40	AD	M30X1.5-LH	M20X2	10	1.3	B6000
F1B421X-MOD80050	PLBT40 AD MOD 80 050	40	AD	M30X1.5-LH	M20X2	10	1.5	B6000

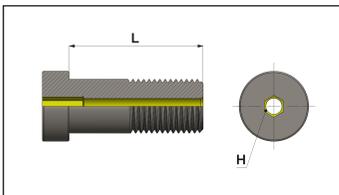
### PLBT50 – Standard GPL



Part No.	Product name	Taper	Form	G	T	Hex	Kgs	Group
F1B521X-MOD50040	PLBT50 AD MOD 50 040	50	AD	M25X1.5-LH	M16X1.5	10	3.5	B6000
F1B521X-MOD63050	PLBT50 AD MOD 63 050	50	AD	M30X1.5-LH	M20X2	10	3.5	B6000
F1B521X-MOD80050	PLBT50 AD MOD 80 050	50	AD	M30X1.5-LH	M20X2	10	3.6	B6000

## Spares

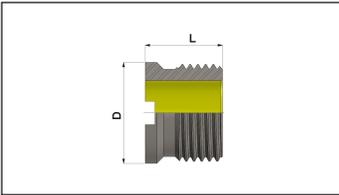
### Vari lock screw



Part No.	Product name	Hex	L	Group
F1VSWM-07M16	VARI LOCK STOPPER SCREW M16 X 1.5 - 7mm	7	40	D4400
F1VSWM-10M16	VARI LOCK STOPPER SCREW M16 X 1.5 - 10mm	10	40	D4400
F1VSWM-07M20	VARI LOCK STOPPER SCREW M20 X 2 - 7mm	7	50	D4400
F1VSWM-10M20	VARI LOCK STOPPER SCREW M20 X 2 - 10mm	10	50	D4400

# PLBT (FACE CONTACT)

## Retaining nut



Part No.	Product name	L	Group
F1SWLM-25M25	LOCKING SCREW L.H. M25 X 1.5	20	D4400
F1SWLM-25M30	LOCKING SCREW L.H. M30 X 1.5	25	D4400

## Accessories



For Further Details Please Refer Accessories Catalog.



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